

WHAT IS CLAIMED IS:

1. A method of forming a texture on a rubber piece, comprising the steps of:

5 A) preparing a refined rubber piece;

 B) preparing a meshed piece having a predetermined pattern;

 C) preparing a machine having two rollers thereon;

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 D) attaching the meshed piece on the rubber piece and heating and rolling
the meshed piece and the rubber piece by the rollers of the machine, and

 E) vulcanizing the rubber piece.

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2. The method as defined in claim 1, further comprising the steps of
providing a separation agent on the meshed piece in the step B) and removing the
meshed piece from the rubber piece after the step E).

20 3. The method as defined in claim 1, further comprising the step of removing
the meshed piece from the rubber piece after the step E).

 4. The method as defined in claim 1, wherein the meshed piece is a fabric
cloth.

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5. The method as defined in claim 4, wherein the meshed piece is a knit fabric cloth.

6. The method as defined in claim 1, wherein the meshed piece is a shuttle
5 fabric cloth.

7. The method as defined in claim 1, wherein the meshed piece is a non-woven cloth.

10 8. The method as defined in claim 1, wherein the rubber piece and the meshed piece are heated before they are rolled by the rollers in the step D).

9. The method as defined in claim 1, wherein the rubber piece and the meshed piece are heated and rolled by the rollers at the same time in the step D).

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10. A rubber piece having a texture on a surface thereof, comprising a rubber piece body and a meshed piece having meshes and veins, wherein the meshed piece firmly attached on a surface of the rubber piece body such that the surface of the rubber piece body has portions attached with the veins of the meshed piece and has
20 other portions exposed via the meshes.

11. The rubber piece with the texture as defined in claim 10, wherein the meshed piece is a meshed cloth.

25 11. The rubber piece with the texture as defined in claim 11, wherein the

meshed cloth is a fabric cloth.

13. The rubber piece with the texture as defined in claim 12, wherein the fabric cloth is a knit fabric cloth.

5 14. The rubber piece with the texture as defined in claim 12, wherein the fabric cloth is a shuttle fabric cloth.

15. The rubber piece with the texture as defined in claim 11, wherein the meshed cloth is a non-woven cloth.

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16. The rubber piece with the texture as defined in claim 10, wherein the rubber piece body has recesses on the surface at where under the veins of the meshed piece.

15 17. The rubber piece with the texture as defined in claim 10, wherein the meshed piece is peelable from the rubber piece body.

18. A rubber piece with a texture thereon, comprising a rubber piece body having recesses on a surface thereon to form a predetermined pattern.

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